

## SPV1□□□-WB DC Analog Output Module

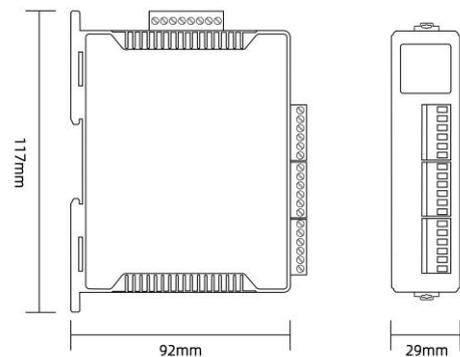
## User Manual



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## I. Precautions

- Do not operate this product beyond its design limits under any circumstances.
- The power supply for this product is 24V DC. Strictly prohibit the use of 220V AC power.
- This product should be installed in a safe location. The shell's maximum withstand temperature is +85°C.
- When used in environments with strong magnetic interference, Shielded cable is recommended for signal lines.
- Strictly prohibit unauthorized disassembly, modification, or repair of this product.
- Pay attention to the wiring method of this product to ensure correct Wiring and avoid damaging the product.
- Read this manual carefully before installation and use. If you have Any questions, please contact our technical support personnel or refer to relevant technical guidance videos.
- Our company is not responsible for damage to components other than this product during use.
- Please download the latest electronic version of the documentation. The content of this manual is for reference only. We continuously improve the user experience, and technical parameters are subject to change without notice.



## II. Product Dimensions

- Product dimensions: **117mm (L) X 92mm (W) X 29mm (H)**
- Industrial-grade flame-retardant plastic shell, standard DIN35 rail mounting.

## III. Operating Environment

- Do not expose this product to excessively high or low temperatures.
- The surrounding environment must be free from strong vibration, impact, and electromagnetic interference such as large currents and sparks.
- The operating environment must not contain harmful substances that cause severe corrosion to metal or plastic components.  
Do not use or store the product in harsh environments, otherwise it will affect the electrical performance of the product.
- Operating Temperature: -40°C ~ +80°C Relative Humidity: 10% ~ 90%RH (non-condensing)

## IV. After-Sales Service

We are committed to providing you with comprehensive after-sales service and warranty policy. The product warranty period is three years. During the warranty period, if the product fails due to non-human factors, we will provide free repair or replacement service. Damage caused by violation of operating regulations and requirements will require payment of parts cost and repair fee. After the warranty period expires, we continue to provide technical support and assistance. During this period, replacement parts are provided at cost price.

## V. Application Fields



Automation Equipment



Medical Electronics



Remote Monitoring



Process Control

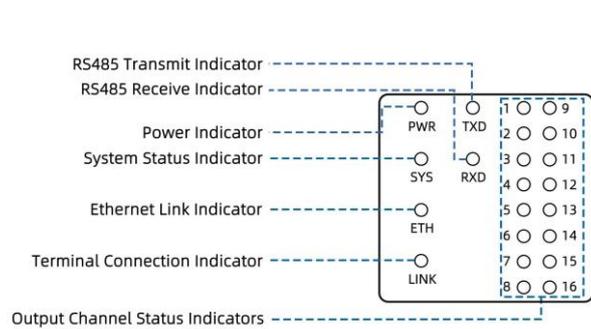
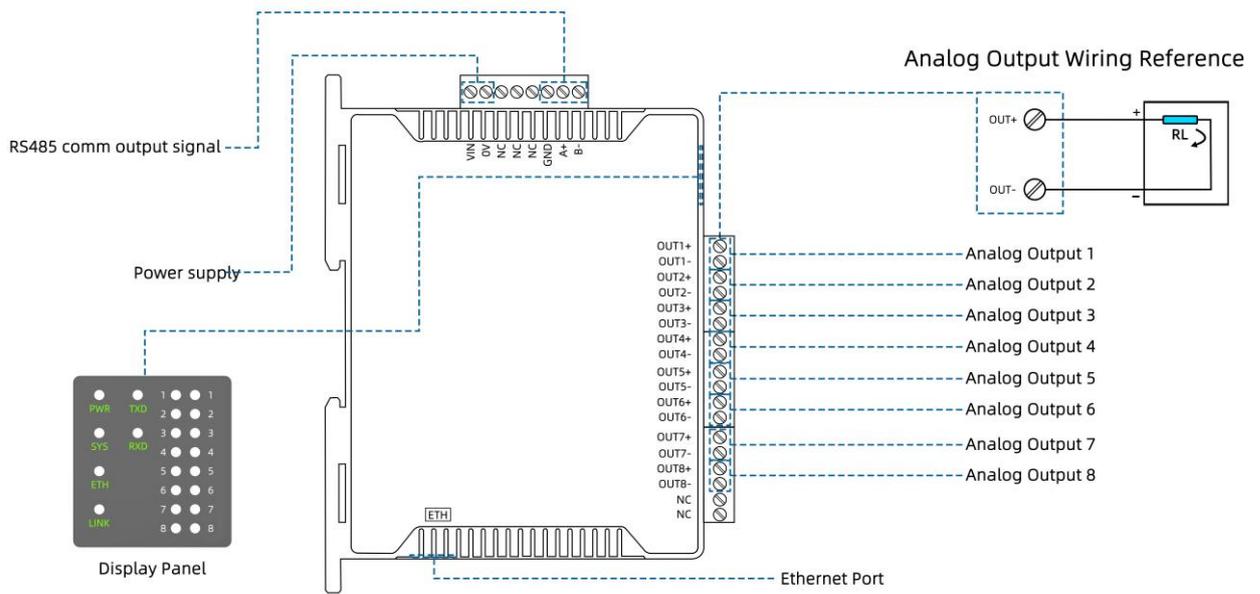
## · Product Introduction

SPV Analog Output Module is precision-engineered based on a new generation of embedded systems. The module features an isolated communication interface, allowing it to communicate independently with PCs, PLCs, touchscreen panels, and other terminal devices. Additionally, the module is equipped with a transient suppression circuit that effectively suppresses various surge pulses, ensuring reliable operation in harsh environments.

SPV1□□□-WB Series Analog Output Module delivers 4/8 channels of analog output signals. The module incorporates an advanced DAC converter, providing a 16-bit output resolution with accuracy better than 0.1%. It features triple isolation between power supply, input, and output circuits. Designed to output analog signals compatible with field equipment, it meets the demands of applications requiring high signal integrity, including industrial sites, medical electronics, security monitoring, smart buildings, smart homes, power monitoring, and process control scenarios.

This product requires an independent power supply and adopts a DIN 35mm standard rail mounting method, enabling simple on-site installation and flexible use to meet the demands of various application scenarios.

## · Wiring and Indication



Indicator Mark	Function Description
PWR	Power indicator
SYS	System status indicator, flashes when abnormal
ETH	Ethernet link indicator
LINK	Terminal connection indicator
TXD	RS485 Transmit indicator, flashes when sending data
RXD	RS485 Receive indicator, flashes when receiving data
1-16	Channel 1-16 signal indicator, lights up when a signal is received

### Note:

1. This module is available in three communication versions: RS485/Ethernet (ETH)/ RS485 + Ethernet.
2. The Ethernet port is active only in versions equipped with Ethernet functionality.
3. For specific Ethernet features and operation, please refer to the Serial Server Manual.

## · Technical Parameters

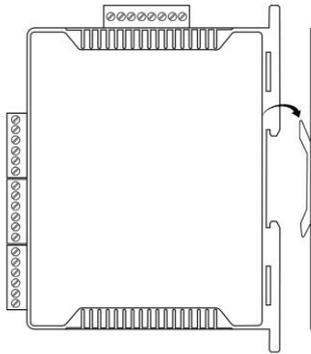
Basic Parameters	
Power Supply	DC12~36V(DC24V recommended)
Power Consumption	<1.5W
Temperature Drift	≤200ppm/°C
ESD Protection	±15KV
Isolation Voltage	3000VDC
Power Protection	Reverse connection voltage< -40V
Dielectric Strength	1500 VAC / 1 minute (Power, Input, Output)
Insulation Resistance	≥100MΩ (Power, Input, Output)
EMC Compatibility	Complies with GB/T18268.1 (IEC61326-1)
Applicable Field Devices	Devices supporting MODBUS-RTU protocol: Configuration software, PLC, HMI, PC, etc.
Output Terminal	
Number of Channels	4/8 channels
Output Signal	0-5V、0-10V、4-20mA、0-20mA
Load Capacity	Voltage Output: $R_L \geq 2\text{ k}\Omega$
	Current Output: $R_L \leq 500\ \Omega$
Output Resolution	16-bit DAC
Output Accuracy	±0.1%F.S (+25°C)
Response Time	≤1mS
Output Linearity	0.05% of F.S.
Output Protection	Over-Current or Over-Voltage Protection
Input Terminal	
Input Signal	RS485/ Ethernet
Communication Protocol	Standard MODBUS-RTU protocol
Communication Distance	1200m (RS485 typical)
Environmental Conditions	
Operating Temperature	-40°C~+80°C
Storage Temperature	-40°C~+85°C
Relative Humidity	10%~90%RH (non-condensing)
Atmospheric Pressure	80kPa~106kPa

## · Terminal Description

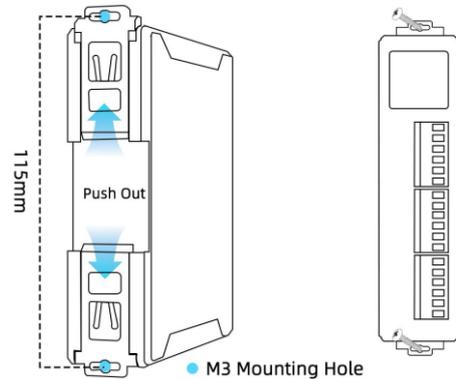
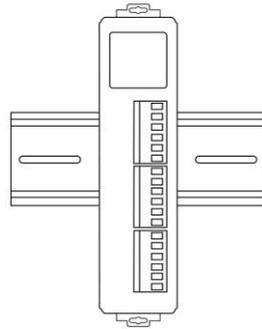
Terminal Mark	Function Description
VIN	Power supply positive terminal, DC12-36V input
OV	Power supply negative terminal
NC	No Connection (Empty pin)
NC	No Connection (Empty pin)
NC	No Connection (Empty pin)
GND	RS-485 communication signal ground
A+	RS-485 communication signal positive
B-	RS-485 communication signal negative
OUT1+	Analog Output 1 Positive
OUT1-	Analog Output 1 Negative
OUT2+	Analog Output 2 Positive
OUT2-	Analog Output 2 Negative
OUT3+	Analog Output 3 Positive
OUT3-	Analog Output 3 Negative
OUT4+	Analog Output 4 Positive
OUT4-	Analog Output 4 Negative
OUT5+	Analog Output 5 Positive
OUT5-	Analog Output 5 Negative
OUT6+	Analog Output 6 Positive
OUT6-	Analog Output 6 Negative
OUT7+	Analog Output 7 Positive
OUT7-	Analog Output 7 Negative
OUT8+	Analog Output 8 Positive
OUT8-	Analog Output 8 Negative
NC	No Connection (Empty pin)
NC	No Connection (Empty pin)
ETH	Ethernet port (optional)

## • Installation Instructions

This module uses the DIN35mm rail mounting method. The rail should comply with the installation dimension specifications for the TH35-7.5 type rail according to the national standard GB/T19334-2003. Users can easily install or remove the module on the rail. Installation must be stable and secure. This module also supports screw mounting without a rail.



- Installation method of guide rail -



- Screw installation method -

## • Product Naming Rules

Taking SPV1080-WB11L as an example: Eight-channel analog output module; 0-5V output signal; 0.1% output accuracy; RS485 communication; DC 12-36V power supply; form factor W.

SPV	1	08	0	W	B	1	1	L
Product Type	Analog Output	Number of Channels	Sequence Number	Product Form Factor	Output Accuracy	Isolation Level	Communication Method	Power Supply
Analog Output Module	1 0-5V 2 0-10V 3 4-20mA 4 0-20mA 9 Other signals	1-32	0-9	N Form Factor K Form Factor M Form Factor W Form Factor F Form Factor R Form Factor Y Form Factor Q Form Factor	A 0.2% B 0.1% C 0.05% D 0.01%	0 Non isolated 1 1500V 2 3000V 9 Other	0 No Comm 1 RS485 2 ETH 3 RS485+ETH 4 CAN 9 Other Comm	L DC12-36V H AC220V C +12V D +24V

## • Product Model Selection Guide

SPV1080-WB11L-BLE: Module with built-in Bluetooth function for terminal connection (default version)

SPV1080-WB11L-4G: Module with 4G function for terminal connection

SPV1080-WB11L-WIFI: Module with Wi-Fi function for terminal connection

SPV1080-WB11L: Basic version, without terminal connection function

## · MODBUS-RTU Communication Protocol

The MODBUS-RTU protocol defines multiple function codes to achieve different functions. This manual explains the message format for commonly used function codes. This module only supports some of these function codes: 0X03, 0X04, 0X06, 0X10.

Function Code	Register add	Function Description
0X01	0XXXX	Read Coil Status (bit operation), e.g., read relay or digital output current state (ON/OFF)
0X02	0XXXX	Read Input Status (bit operation), e.g., read one or more groups of digital input states (ON/OFF)
0X05	0XXXX	Write Single Coil (bit operation), e.g., force a relay or digital output ON/OFF
0X03	4XXXX	Read Holding Registers
0X04	4XXXX	Read Input Registers (can be replaced by 0X03)
0X06	4XXXX	Write Single Holding Register
0X10	4XXXX	Write Multiple Holding Registers

## · Communication Parameter Settings

Parameter	Setting Range	Default Value
Address	1~247	1
Baud Rate	1200、2400、4800、9600、14400、19200、38400、56000、57600、115200	9600
Parity	None, Even, Odd	None
Stop Bits	1, 2, 0.5, 1.5	1

## · Communication Protocol Description

This communication board complies with the MODBUS RTU bus protocol, RS485 interface. The communication format is 11 bits:

1 start bit

8 data bits

1 parity bit (if used)

1 stop bit (with parity), 2 stop bits (without parity)

Data type: Unsigned int

### With Parity

Start Bit	1	2	3	4	5	6	7	8	Parity Bit	Stop Bit
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### Without Parity

Start Bit	1	2	3	4	5	6	7	8	Stop Bit	Stop Bit
-----------	---	---	---	---	---	---	---	---	----------	----------

The message frame starts with a silence interval of more than 3.5 character times. The first field transmitted is the module add, followed by the function code, then the register add then the data, followed by the CRC16 check. It ends with a silence interval of more than 3.5 character times. The frame format is as follows:

Start Bit	Module add	Function Code	Register add High Byte	Register add Low Byte	Register Data High Byte	Register Data Low Byte	CRC16 calibration	End
>3.5 Chars	1 Byte	1 Byte	1 Byte	1 Byte	1 Byte	1 Byte	2 Byte	>3.5 Chars
	1-247	0X03 0X06	0X00	0X01	0X00	0X01	CRC	

## Function Code: 0X01

1.Host Request Frame:

1 Byte	2 Byte	3 Byte	4 Byte	5 Byte	6 Byte	7 Byte	8 Byte
ADR	0X01	Start address Hi	Start address Lo	Qty Hi	Qty Lo	CRC Lo	CRC Hi
Module address (1~247)	Function code	coil start address to be read		number of coils to be read		CRC16 checksum from bytes1 to 6	

2.Slave Response Frame (Correct) : Coil status 0 = OFF and 1 = ON

1	2	3	4、5	6、7	.....	N-1、N	N+1	N+2
ADR	0X01	Coil status Byte Count	Coil Status 1 Data	Coil Status 1 Data	.....	Coil Status N Data	CRC16 Lo	CRC16 Hi
Module address (1~247)	Function code	Returns the number of bytes in coil status	Returns the wire net status data (one coil status is two bytes)				CRC16 checksum from bytes 1 to N	

## Function Code: 0X02

1.Host Request Frame:

1	2	3	4	5	6	7	8
ADR	0X02	Start address Hi	Start address Lo	Qty Hi	Qty Lo	CRC Lo	CRC Hi
Module address (1~247)	Function code	The coil input start address to be read		number of coils to be read		CRC16 checksum from bytes1 to 6	

2.Slave Response Frame (Correct) : Coil status 0 = OFF and 1 = ON

1	2	3	4、5	6、7	.....	N-1、N	N+1	N+2
ADR	0X02	Coil status Byte Count	Coil Status 1 Data	Coil Status 1 Data	.....	Coil Status N Data	CRC16 Lo	CRC16 Hi
Module address (1~247)	Function code	Returns the number of bytes in coil status	Returns multiple coil input status data				CRC16 checksum from bytes1 to N	

## Function Code: 0X05

1.Host Request Frame: Coil status 0 = OFF and 1 = ON

1	2	3	4	5	6	7	8
ADR	0X05	Coil address Hi	Coil address Lo	Force Data Hi	Force Data Lo	CRC Lo	CRC Hi
Module address (1~247)	Function code	Written coil address		Number of coils written		CRC16 checksum from bytes1 to 6	

2.Slave Response Frame (Correct) :

1	2	3	4	5	6	7	8
ADR	0X05	Coil address Hi	Coil address Lo	Force Data Hi	Force Data Lo	CRC Lo	CRC Hi
Module address (1~247)	Function code	Written coil address		Returns coil status data		CRC16 checksum from bytes1 to 6	

## Function Code: 0X03

1.Host Request Frame:

1 Byte	2 Byte	3 Byte	4 Byte	5 Byte	6 Byte	7 Byte	8 Byte
ADR	0X03	Start address Hi	Start address Lo	Reg Qty Hi	Reg Qty Lo	CRC Lo	CRC Hi
Module address (1~247)	Function code	The register starting address to read is		Number of registers read		CRC16 checksum of bytes 1 to 6	

2.Slave Response Frame (Correct) :

1	2	3	4、5	6、7	.....	N-1、N	N+1	N+2
ADR	0X03	Byte Count	Reg 1 Data Hi	Reg 1 Data Lo	.....	Reg N Data Hi, Reg N Data Lo	CRC Lo	CRC Hi
Module address (1~247)	Function code	Returns the effect of reading register bytes	Returns multiple register data (one register data is two bytes)				CRC16 checksum of bytes 1 to N	

## Function Code: 0X06

1.Host Request Frame:

1	2	3	4	5	6	7	8
ADR	0X06	Reg address Hi	Reg address Lo	Reg Data Hi	Reg Data Lo	CRC Lo	CRC Hi
Module address (1~247)	Function code	Register address to be written		Register data to be written		CRC16 checksum of bytes 1 to 6	

2.Slave Response Frame (Correct) :

1	2	3	4	5	6	7	8
ADR	0X06	Reg address Hi	Reg address Lo	Reg Data Hi	Reg Data Lo	CRC Lo	CRC Hi
Module address (1~247)	Function code	Returns the register address written		Returns the written register data		CRC16 checksum of bytes 1 to 6	

## Function Code: 0X10

1.Host Request Frame:

1	2	3、4	5、6	7	8、9	10、11	.....	N-1、N	N+1	N+2
ADR	0X10	Start Add	Reg Qty	Byte Count	Reg 1 Data	Reg 2 Data	.....	Reg N Data	CRC Check	CRC Check
Module address (1~247)	Function code	The starting address of the register to be written	Validity of register written	Number of register data bytes written	Multiple register data written (One register data is two bytes)				CRC16 checksum of bytes 1 to N	

2.Slave Response Frame (Correct) :

1	2	3	4	5	6	7	8
ADR	0X10	Start Add Hi	Start Add Lo	Reg Qty Hi	Reg Qty Lo	CRC Lo	CRC Hi
Module address (1~247)	Function code	Returns the starting address of the register written		Returns the number of registers written		CRC16 checksum of bytes 1 to 6	

## · Register Definition Table

PLC add	Register add (HEX)	Function Definition	R/W Attribute	Value Range and Description
40002	1	Channel 1 Analog Output Setpoint	Read Only	0 to 25,000. The set value corresponds to the actual output signal. Example: For an output signal of 1.000 V/1.000 mA, the set value is 1,000. For an output signal of 5.000 V/5.000 mA, the set value is 5,000.
40003	2	Channel 2 Analog Output Setpoint	Read Only	Same parameters as Channel 1 setpoint
40004	3	Channel 3 Analog Output Setpoint	Read Only	Same parameters as Channel 1 setpoint
40005	4	Channel 4 Analog Output Setpoint	Read Only	Same parameters as Channel 1 setpoint
40006	5	Channel 5 Analog Output Setpoint	Read Only	Same parameters as Channel 1 setpoint
40007	6	Channel 6 Analog Output Setpoint	Read Only	Same parameters as Channel 1 setpoint
40008	7	Channel 7 Analog Output Setpoint	Read Only	Same parameters as Channel 1 setpoint
40009	8	Channel 8 Analog Output Setpoint	Read Only	Same parameters as Channel 1 setpoint
40051	32	Channel 1 Analog Output Upper Limit	Read/Write	0~65535
40052	33	Channel 1 Analog Output Lower Limit	Read/Write	0~65535
40053	34	Channel 2 Analog Output Upper Limit	Read/Write	0~65535
40054	35	Channel 2 Analog Output Lower Limit	Read/Write	0~65535
40055	36	Channel 3 Analog Output Upper Limit	Read/Write	0~65535
40056	37	Channel 3 Analog Output Lower Limit	Read/Write	0~65535
40057	38	Channel 4 Analog Output Upper Limit	Read/Write	0~65535
40058	39	Channel 4 Analog Output Lower Limit	Read/Write	0~65535
40059	3A	Channel 5 Analog Output Upper Limit	Read/Write	0~65535
40060	3B	Channel 5 Analog Output Lower Limit	Read/Write	0~65535
40061	3C	Channel 6 Analog Output Upper Limit	Read/Write	0~65535
40062	3D	Channel 6 Analog Output Lower Limit	Read/Write	0~65535
40063	3E	Channel 7 Analog Output Upper Limit	Read/Write	0~65535
40064	3F	Channel 7 Analog Output Lower Limit	Read/Write	0~65535
40065	40	Channel 8 Analog Output Upper Limit	Read/Write	0~65535
40066	41	Channel 8 Analog Output Lower Limit	Read/Write	0~65535
40075	4A	Channel 1 Output Signal Type	Read/Write	0: 0-5V 1:0-10V 2:0-20mA 3:4-20mA
40076	4B	Channel 2 Output Signal Type	Read/Write	0: 0-5V 1:0-10V 2:0-20mA 3:4-20mA
40077	4C	Channel 3 Output Signal Type	Read/Write	0: 0-5V 1:0-10V 2:0-20mA 3:4-20mA
40078	4D	Channel 4 Output Signal Type	Read/Write	0: 0-5V 1:0-10V 2:0-20mA 3:4-20mA
40079	4E	Channel 5 Output Signal Type	Read/Write	0: 0-5V 1:0-10V 2:0-20mA 3:4-20mA
40080	4F	Channel 6 Output Signal Type	Read/Write	0: 0-5V 1:0-10V 2:0-20mA 3:4-20mA
40081	50	Channel 7 Output Signal Type	Read/Write	0: 0-5V 1:0-10V 2:0-20mA 3:4-20mA
40082	51	Channel 8 Output Signal Type	Read/Write	0: 0-5V 1:0-10V 2:0-20mA 3:4-20mA

PLC add	Register add (HEX)	Function Definition	R/W Attribute	Value Range and Description
40083	52	Communication Address	Read/Write	1~247
40084	53	Baud Rate	Read/Write	0: 1200bps 1: 2400bps 2: 4800bps 3: 9600bps 4: 14400bps 5: 19200bps 6: 38400bps 7: 56000bps 8: 57600bps 9: 115200bps
40085	54	Parity Bit	Read/Write	0: No Parity 1: Even Parity 2: Odd Parity
40086	55	Stop Bit	Read/Write	0: 1 Stop Bit 1: 1.5 Stop Bits 2: 2 Stop Bits
40087	56	Device No. 1	Read Only	0~65536
40088	57	Device No. 2	Read Only	0~65536
40089	58	Firmware Version	Read Only	0~65536
40090	59	Device Category	Read Only	0~65536