

SPM6□□□-MB Thermocouple Signal Alarm Setter User Manual



I. Precautions

- Do not operate this product beyond its design limits under any circumstances.
- The power supply for this product is 24V DC. Strictly prohibit the use of 220V AC power.
- This product should be installed in a safe location. The shell's maximum withstand temperature is +85°C.
- When used in environments with strong magnetic interference, shielded cable is recommended for signal lines.
- Strictly prohibit unauthorized disassembly, modification, or repair of this product.
- Pay attention to the wiring method of this product to ensure correct Wiring and avoid damaging the product.
- Read this manual carefully before installation and use. If you have any questions, please contact our technical support personnel or refer to relevant technical guidance videos.
- Our company is not responsible for damage to components other than this product during use.
- Please download the latest electronic version of the documentation. The content of this manual is for reference only. We continuously improve the user experience, and technical parameters are subject to change without notice.

II. Product Dimensions

- The product dimensions for this model are: **106mm (L) X 84mm (W) X 29mm (H)**
- Industrial-grade flame-retardant plastic shell, standard DIN35 rail mounting.

III. Operating Environment

- Do not expose this product to excessively high or low temperatures.
- The surrounding environment must be free from strong vibration, impact, and electromagnetic interference such as large currents and sparks.
- The operating environment must not contain harmful substances that cause severe corrosion to metal or plastic components.
Do not use or store the product in harsh environments, otherwise it will affect the electrical performance of the product.
- Operating Temperature: -40°C ~ +80°C Relative Humidity: 10% ~ 90%RH (non-condensing)

IV. After-Sales Service

We are committed to providing you with comprehensive after-sales service and warranty policy. The product warranty period is three years. During the warranty period, if the product fails due to non-human factors, we will provide free repair or replacement service. Damage caused by violation of operating regulations and requirements will require payment of parts cost and repair fee. After the warranty period expires, we continue to provide technical support and assistance. During this period, replacement parts are provided at cost price.

V. Application Fields



Automation Equipment



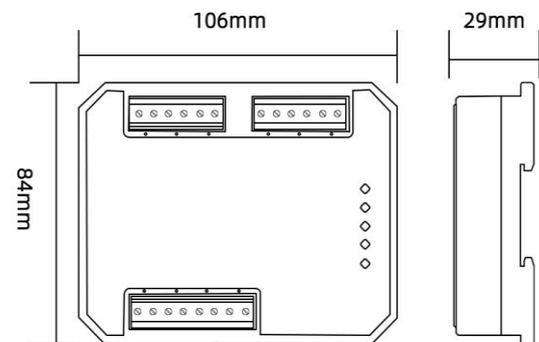
Medical Electronics



Remote Monitoring



Process Control



· Product Introduction

SPM Signal Monitoring Module is engineered with a new generation embedded system. It features an isolated communication interface, allowing it to communicate independently with a PC or PLC, or to network with multiple communication modules. The module is also equipped with a transient suppression circuit, which effectively suppresses various surge pulses and ensures reliable operation in harsh environments.

The SPM6□□□-MB series Thermocouple Signal Alarm Setter converts on-site two-wire thermocouple signals into standard 4-20mA signals. Combined with user-defined ranges, alarm setpoints, and alarm modes, it controls two relay alarm outputs. The module utilizes a high-precision internal ADC for data acquisition, with resolution up to 24 bits and measurement accuracy better than 0.1%. It is suitable for temperature signal monitoring in industrial environments.

This product requires an independent power supply and adopts a DIN 35mm standard rail mounting method. Its simple on-site installation and flexible use make it adaptable to various field applications.

· Technical Parameters

Basic Parameters	
Power Supply	DC12~36V(DC24V recommended)
Power Consumption	< 3W
Measurement Accuracy	± 0.1%FS (+25° C)
Temperature Drift	≤200ppm/° C
ESD Protection	± 15kV
Isolation Voltage	3000VDC
Dielectric Strength	1500VAC/1 minute (power, input, output)
Insulation Resistance	≥100MΩ (power, input, output)
Electromagnetic Compatibility	Complies with GB/T18268.1 (IEC61326-1)
Input Terminal	
Input Signal	Two-Wire Thermocouple Signal
Input Range	As shown in the sensor range table
Sampling Resolution	24-bit ADC, TI dedicated chip
Output Terminal	
Output Signal	4-20mA
Load Capacity	RL≤500Ω
Alarm Signal Terminal	
Alarm Output	Relay
Response Time	≤20ms
Drive Capability	10A@250VAC; 10A@28VDC
Load Capacity	Resistive Load
Output Terminal	
Output Signal	RS-485 /Ethernet
Communication Protocol	Standard MODBUS-RTU protocol
Communication Distance	1200 m (typical for RS485)
Environmental Conditions	
Operating Temperature	-40°C~+80°C
Storage Temperature	-40°C~+85°C
Relative Humidity	10%~90%RH (non-condensing)
Atmospheric Pressure	80kPa~106kPa

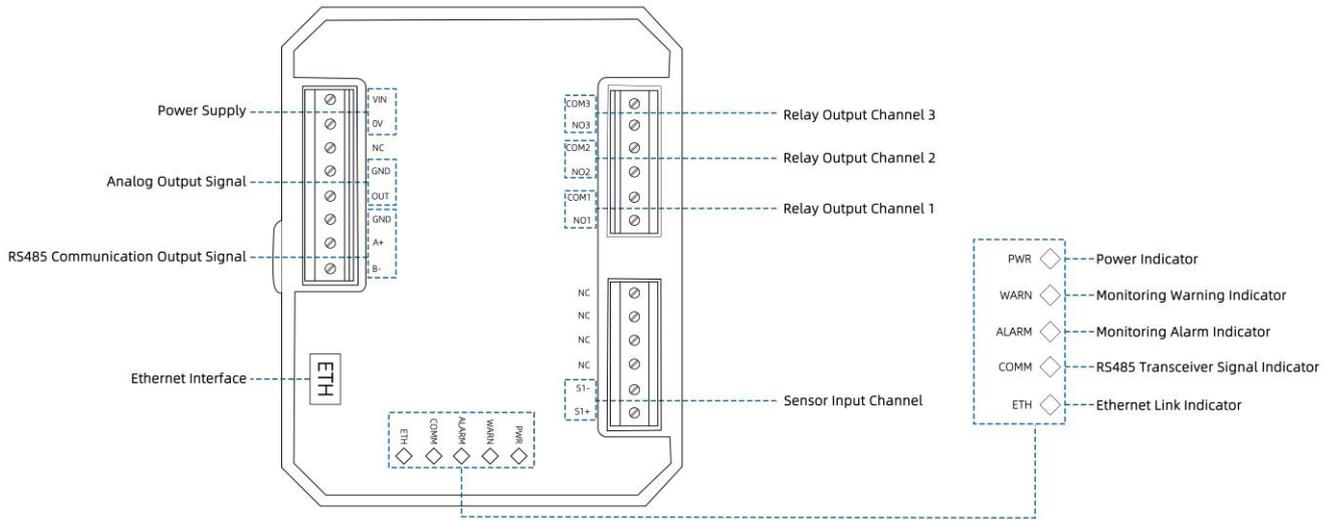
· Terminal Description

Terminal Mark	Function Description
VIN	Positive Power Supply Terminal, DC 12-36V Input
OV	Negative Power Supply Terminal
NC	Not Connected
GND	Analog Output Ground
OUT	Analog Output Positive
GND	RS-485 Signal Ground
A+	RS-485 Signal Positive
B-	RS-485 Signal Positive
S1+	Sensor Channel 1 Input Positive
S1-	Sensor Channel 1 Input Negative
NC	Not Connected
NO1	Relay 1 Normally Open Contact
COM1	Relay 1 Common Contact
NO2	Relay 2 Normally Open Contact
COM2	Relay 2 Common Contact
NO3	Relay 3 Normally Open Contact
COM3	Relay 3 Common Contact
ETH	Ethernet port (optional)

· Indicator Description

Indicator Mark	Function Description
PWR	Power Indicator
WARN	Pre-Alarm Indicator
ALARM	Alarm Indicator
COMM	RS485 Communication Indicator, flashes during data transmission and reception
ETH	Ethernet link indicator

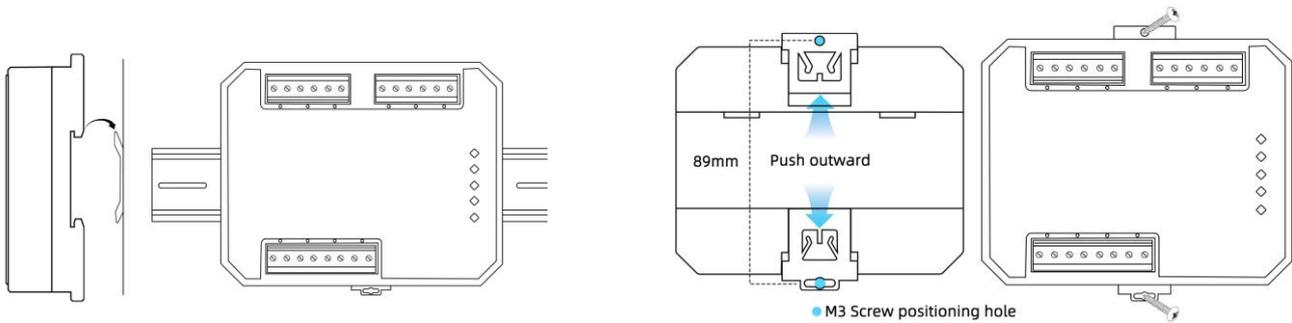
Wiring and Indication



- Note:**
- This module is available in three communication versions: RS485, Ethernet (ETH), and RS485 + Ethernet.
 - The Ethernet port is active only in versions equipped with Ethernet functionality.
 - For specific Ethernet features and operation, please refer to the Serial Server Manual.

Installation Instructions

This module uses the DIN35mm rail mounting method. The rail should comply with the installation dimension specifications for the TH35-7.5 type rail according to the national standard GB/T19334-2003. Users can easily install or remove the module on the rail. Installation must be stable and secure. This module also supports screw mounting without a rail.



- Installation method of guide rail -

- Screw installation method -

Product Naming Rules

Taking the SPM6013-MB31L as an example: a K-type thermocouple signal alarm setter with a control accuracy of 0.1%, analog and relay outputs, RS485 communication, DC12-36V power supply, and an M housing.

SPM	6	01	3	M	B	3	1	L
Product Type	Signal Type	Number of Channels	Type Code	Product Form Factor	Control Accuracy	Output Mode	Comm Method	Power Supply
Signal Monitoring Control Module	1 DC Voltage 2 DC Current 3 AC Voltage 4 AC Current 5 Insulation Resistance 6 Thermocouple 7 RTD 8 Totalized Energy 9 User-Defined	1-32	0 Type B 1 Type E 2 Type J 3 Type K 4 Type N 5 Type R 6 Type S 7 Type T	N Form Factor K Form Factor M Form Factor W Form Factor F Form Factor R Form Factor Y Form Factor Q Form Factor	A 1.0% F.S B 0.5% F.S C 0.2% F.S D 0.1% F.S	0 No Output 1 Analog Output 2 Relay Output 3 Analog & Relay Output 9 Other	0 No Comm 1 RS485 2 ETH 3 RS485+ETH 4 CAN 9 Other Comm	L DC12-36V H AC220V C +12V D +24V E Busbar Tap

• MODBUS-RTU Communication Protocol

The MODBUS-RTU protocol specifies various function codes to implement different functions. This manual explains the messages for commonly used function codes. This module only supports some of these function codes, including 0X03, 0X04, 0X06, and 0X10.

Function Code	Register add	Function Description
0X01	0XXXX	Read Coil Status (bit operation), e.g., read relay or digital output current state (ON/OFF)
0X02	0XXXX	Read Input Status (bit operation), e.g., read one or more groups of digital input states (ON/OFF)
0X05	0XXXX	Write Single Coil (bit operation), e.g., force a relay or digital output ON/OFF
0X03	4XXXX	Read Holding Registers data.
0X04	4XXXX	Read Input Registers (can be replaced by 0X03)
0X06	4XXXX	Write Single Holding Register data.
0X10	4XXXX	Write Multiple Holding Registers data.

• Communication Parameter Settings

Parameter	Setting Range	Default Value
Address	1~247	1
Baud Rate	1200、2400、4800、9600、14400、19200、38400、56000、57600、115200	9600
Parity	None, Even, Odd	None
Stop Bits	1, 2, 0.5, 1.5	1

• Communication Protocol Description

This communication board complies with the MODBUS RTU bus protocol, RS485 interface. The communication format is 11 bits:

1 start bit

8 data bits

1 parity bit (if used)

1 stop bit (with parity), 2 stop bits (without parity)

Data type: Unsigned int

With Parity

Start Bit	1	2	3	4	5	6	7	8	Parity Bit	Stop Bit
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Without Parity

Start Bit	1	2	3	4	5	6	7	8	Stop Bit	Stop Bit
-----------	---	---	---	---	---	---	---	---	----------	----------

The message frame starts with a silence interval of more than 3.5 character times. The first field transmitted is the module add, followed by the function code, then the register add then the data, followed by the CRC16 check. It ends with a silence interval of more than 3.5 character times. The frame format is as follows:

Start Bit	Module add	Function Code	Register add High Byte	Register add Low Byte	Register Data High Byte	Register Data Low Byte	CRC16 calibration	End
>3.5 Chars	1 Byte	1 Byte	1 Byte	1 Byte	1 Byte	1 Byte	2 Byte	>3.5 Chars
	1-247	0X03 0X06	0X00	0X01	0X00	0X01	CRC	

Function Code: 0X01

1.Host Request Frame:

1 Byte	2 Byte	3 Byte	4 Byte	5 Byte	6 Byte	7 Byte	8 Byte
ADR	0X01	Start address Hi	Start address Lo	Qty Hi	Qty Lo	CRC Lo	CRC Hi
Module address (1~247)	Function code	coil start address to be read		number of coils to be read		CRC16 checksum from bytes1 to 6	

2.Slave Response Frame (Correct) : Coil status 0 = OFF and 1 = ON

1	2	3	4、5	6、7	N-1、N	N+1	N+2
ADR	0X01	Coil status Byte Count	Coil Status 1 Data	Coil Status 1 Data	Coil Status N Data	CRC16 Lo	CRC16 Hi
Module address (1~247)	Function code	Returns the number of bytes in coil status	Returns the wire net status data (one coil status is two bytes)				CRC16 checksum from bytes 1 to N	

Function Code: 0X02

1.Host Request Frame:

1	2	3	4	5	6	7	8
ADR	0X02	Start address Hi	Start address Lo	Qty Hi	Qty Lo	CRC Lo	CRC Hi
Module address (1~247)	Function code	The coil input start address to be read		number of coils to be read		CRC16 checksum from bytes1 to 6	

2.Slave Response Frame (Correct) : Coil status 0 = OFF and 1 = ON

1	2	3	4、5	6、7	N-1、N	N+1	N+2
ADR	0X02	Coil status Byte Count	Coil Status 1 Data	Coil Status 1 Data	Coil Status N Data	CRC16 Lo	CRC16 Hi
Module address (1~247)	Function code	Returns the number of bytes in coil status	Returns multiple coil input status data				CRC16 checksum from bytes1 to 6	

Function Code: 0X05

1.Host Request Frame: Coil status 0 = OFF and 1 = ON

1	2	3	4	5	6	7	8
ADR	0X05	Coil address Hi	Coil address Lo	Force Data Hi	Force Data Lo	CRC Lo	CRC Hi
Module address (1~247)	Function code	Written coil address		Number of coils written		CRC16 checksum from bytes1 to 6	

2.Slave Response Frame (Correct) :

1	2	3	4	5	6	7	8
ADR	0X05	Coil address Hi	Coil address Lo	Force Data Hi	Force Data Lo	CRC Lo	CRC Hi
Module address (1~247)	Function code	Written coil address		Returns coil status data		CRC16 checksum from bytes1 to 6	

Function Code: 0X03

1.Host Request Frame:

1 Byte	2 Byte	3 Byte	4 Byte	5 Byte	6 Byte	7 Byte	8 Byte
ADR	0X03	Start address Hi	Start address Lo	Reg Qty Hi	Reg Qty Lo	CRC Lo	CRC Hi
Module address (1~247)	Function code	The register starting address to read is		Number of registers read		CRC16 checksum of bytes 1 to 6	

2.Slave Response Frame (Correct) :

1	2	3	4、5	6、7	N-1、N	N+1	N+2
ADR	0X03	Byte Count	Reg 1 Data Hi	Reg 1 Data Lo	Reg N Data Hi, Reg N Data Lo	CRC Lo	CRC Hi
Module address (1~247)	Function code	Returns the effect of reading register bytes	Returns multiple register data (one register data is two bytes)				CRC16 checksum of bytes 1 to 6	

Function Code: 0X06

1.Host Request Frame:

1	2	3	4	5	6	7	8
ADR	0X06	Reg address Hi	Reg address Lo	Reg Data Hi	Reg Data Lo	CRC Lo	CRC Hi
Module address (1~247)	Function code	Register address to be written		Register data to be written		CRC16 checksum of bytes 1 to 6	

2.Slave Response Frame (Correct) :

1	2	3	4	5	6	7	8
ADR	0X06	Reg address Hi	Reg address Lo	Reg Data Hi	Reg Data Lo	CRC Lo	CRC Hi
Module address (1~247)	Function code	Returns the register address written		Returns the written register data		CRC16 checksum of bytes 1 to 6	

Function Code: 0X10

1.Host Request Frame:

1	2	3、4	5、6	7	8、9	10、11	N-1、N	N+1	N+2
ADR	0X10	Start Add	Reg Qty	Byte Count	Reg 1 Data	Reg 2 Data	Reg N Data	CRC Check	CRC Check
Module address (1~247)	Function code	The starting address of the register to be written	Validity of register written	Number of register data bytes written	Multiple register data written (One register data is two bytes)				CRC16 checksum of bytes 1 to 6	

2.Slave Response Frame (Correct) :

1	2	3	4	5	6	7	8
ADR	0X10	Start Add Hi	Start Add Lo	Reg Qty Hi	Reg Qty Lo	CRC Lo	CRC Hi
Module address (1~247)	Function code	Returns the starting address of the register written		Returns the number of registers written		CRC16 checksum of bytes 1 to 6	

• Register Definition Table

PLC add	Register add (HEX)	Function Definition	R/W Attribute	Value Range and Description
40002	1	Channel 1 Frequency High Word	Read only	Combine the two data sets into a 32-bit frequency value, unit: Hz.
40003	2	Channel 1 Frequency Low Word	Read only	
40004	3	Channel 2 Frequency High Word	Read only	Combine the two data sets into a 32-bit frequency value, unit: Hz.
40005	4	Channel 2 Frequency Low Word	Read only	
40006	5	Channel 3 Frequency High Word	Read only	Combine the two data sets into a 32-bit frequency value, unit: Hz.
40007	6	Channel 3 Frequency Low Word	Read only	
40008	7	Channel 4 Frequency High Word	Read only	Combine the two data sets into a 32-bit frequency value, unit: Hz.
40009	8	Channel 4 Frequency Low Word	Read only	
40018	11	Channel 1 Frequency Signal Duty Cycle	Read only	Range 0-65535, scaled by a factor of 1000
40019	12	Channel 2 Frequency Signal Duty Cycle	Read only	Range 0-65535, scaled by a factor of 1000
40020	13	Channel 3 Frequency Signal Duty Cycle	Read only	Range 0-65535, scaled by a factor of 1000
40021	14	Channel 4 Frequency Signal Duty Cycle	Read only	Range 0-65535, scaled by a factor of 1000
40055	36	Full Scale High Word Setpoint	Read/Write	Combine the two data sets into a 32-bit frequency value, unit: Hz.
40056	37	Full Scale Low Word Setpoint	Read/Write	
40057	38	Zero Scale High Word Setpoint	Read/Write	Combine the two data sets into a 32-bit frequency value, unit: Hz.
40058	39	Zero Scale Low Word Setpoint	Read/Write	
40083	52	Communication address	Read/Write	1~247
40084	53	Baud Rate	Read/Write	0: 1200bps 1: 2400bps 2: 4800bps 3: 9600bps 4: 14400bps 5: 19200bps 6: 38400bps 7: 56000bps 8: 57600bps 9: 115200bps
40085	54	Parity Bit	Read/Write	0: No parity 1: Even parity 2: Odd parity
40086	55	Stop Bit	Read/Write	0: 1 stop bit 1: 0.5 stop bits 2: 2 stop bits
40087	56	Device Number 1	Read-only	0~65536
40088	57	Device Number 2	Read-only	0~65536
40089	58	Firmware version	Read-only	0~65536
40090	59	Equipment Category	Read-only	0~65536